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FOLLOW-UP SERVICE PROCEDURE
(TYPE R)

NONMETALLIC PIPE, PVC
(HGBUC)

Complementary Product Category
POLYVINYL CHLORIDE PIPE
(HGBU)

Manufacturer: SEE ADDENDUM FOR MANUFACTURER LOCATIONS

Applicant: ROYAL PIPE SYSTEMS
131 REGALCREST CT
WOODBIDGE
ON L4L 8P3 CANADA

(Party Site)

Listee/Classified Co.: SAME AS APPLICANT

This Follow-Up Service Procedure authorizes the above Manufacturer(s) to use the marking specified by Underwriters Laboratories of Canada Inc. ("ULC"), or any authorized licensee of ULC, including the UL Contracting Party, only on products when constructed, tested and found to be in compliance with the requirements of this Follow-Up Service Procedure and in accordance with the terms of the applicable service agreement with UL Contracting Party and any applicable Service Terms. The UL Contracting Party for Follow-Up Services is listed on addendum to this Follow-Up Service Procedure ("UL Contracting Party"). UL Contracting Party and ULC are referred to jointly herein as "UL."

UL further defines responsibilities, duties and requirements for both Manufacturers and UL representatives in the document titled, "UL Mark Surveillance Requirements" that can be located at the following web-site: <http://www.ul.com/fus> and in the document titled "UL and Subscriber Responsibilities" that can be located at the following website: <http://www.ul.com/responsibilities>. Manufacturers without Internet access may obtain the current version of these documents from their local ULC customer service representative or ULC field representative. For assistance, or to obtain a paper copy of these documents or the applicable Service Terms, please contact ULC's Customer Service at <http://www.ul.com/global/eng/pages/corporate/contactus>, select a location and enter your request, or call the number listed for that location.

The Applicant, the specified Manufacturer(s) and any Listee/Classified Co. in this Follow-Up Service Procedure must agree to receive Follow-Up Services from UL Contracting Party. If your applicable agreement is a Global Services Agreement ("GSA") with an effective date of January 1, 2012 or later and this Follow-Up Service Procedure is issued on or after that effective date, the Applicant, the specified Manufacturer(s) and any Listee/Classified Co. will be bound to a Service Agreement for Follow-Up Services upon the earliest by any Subscriber of use of the prescribed ULC Mark, acceptance of the factory inspection, or payment of the Follow-Up Service fees which will incorporate such GSA, this Follow-Up Service Procedure and the Follow-Up Service Terms which can be accessed by clicking here: <http://www.ul.com/contracts/Terms-After-12-31-2011>. In all other events, Follow-Up Services will be governed by and incorporate the terms of your applicable service agreement and this Follow-Up Service Procedure.

It is the responsibility of the Listee/Classified Co. to make sure that only the products meeting the aforementioned requirements bear the authorized Marks of ULC, or any authorized licensee of ULC.

This Follow-Up Service Procedure contains information for the use of the above Manufacturer(s) and representatives of UL and is not to be used for any other purpose. It is provided to the Manufacturer with the understanding that it will be returned upon request and is not to be copied in whole or in part.

This Follow-Up Service Procedure, and any subsequent revisions, is the property of UL, and is not transferable. This Follow-Up Service Procedure contains confidential information for use only by the above named Manufacturer(s) and representatives of UL and is not to be used for any other purpose. It is provided to the Subscribers with the understanding that it is not to be copied, either wholly or in part unless specifically allowed, and that it will be returned to UL, upon request.

Capitalized terms used but not defined herein have the meanings set forth in the GSA and the applicable Service Terms or any other applicable UL service agreement.

UL shall not incur any obligation or liability for any loss, expense or damages, including incidental, consequential or punitive damages arising out of or in connection with the use or reliance upon this Follow-Up Service Procedure to anyone other than the above Manufacturer(s) as provided in the agreement between ULC or an authorized licensee of ULC, including UL Contracting Party, and the Manufacturer(s).

ULC has signed below solely in its capacity as the accredited entity to indicate that this Follow-Up Service Procedure is in compliance with the accreditation requirements.

Martin Oughton
President
Underwriters Laboratories of Canada Inc.

LOCATION

ROYAL BUILDING PRODUCTS
850 East Highway 77
Newbern TN 38059

Factory ID: N
UL Contracting Party for above site is: UL LLC

ROYAL PIPE SYSTEMS
131 REGALCREST CT
WOODBIDGE
ON L4L 8P3 CANADA

Factory ID: "W " in front of the date
UL Contracting Party for above site is: Underwriters Laboratories of Canada Inc.

ROYAL PIPE SYSTEMS
111 ROYAL GROUP CRESCENT
WOODBIDGE
ON L4H 1X9 CANADA

Factory ID: "C" in front of the date
UL Contracting Party for above site is: Underwriters Laboratories of Canada Inc.

ROYAL PIPE SYSTEMS
3065 SUMAS MOUNTAIN RD
ABBOTSFORD
BC V3G 2L4 CANADA

Factory ID: "A" in front of the date
UL Contracting Party for above site is: Underwriters Laboratories of Canada Inc.



HGBU.EX5398 Polyvinyl Chloride Pipe

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Polyvinyl Chloride Pipe

[See General Information for Polyvinyl Chloride Pipe](#)

ROYAL PIPE SYSTEMS

EX5398

131 REGALCREST CT
WOODBIDGE, ON L4L 8P3 CANADA

Pipe Type	Model	Pipe Size (in.)	Pressure Class
Polyvinyl chloride pressure pipe for restrained installation			
Distribution	Royal Seal	4, 6, 8, 10, 12	165, 235, 305
Transmission	Royal Seal	14, 16, 18, 20, 24	165, 235

[Last Updated](#) on 2014-07-21

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HGBU.GuideInfo Polyvinyl Chloride Pipe

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[Fire Main Equipment] (Pipe) Polyvinyl Chloride Pipe

[See General Information for Pipe](#)

USE AND INSTALLATION

This category covers polyvinyl chloride (PVC) pressure pipe intended for use in underground fire-service systems in pressure classes indicated in the individual certifications. This category includes PVC distribution pressure pipe in sizes ranging from 4 - 12 in. and PVC transmission pressure pipe in sizes ranging from 14 - 36 in., as indicated in the individual certifications. This pipe is intended to be installed in accordance with the manufacturer's installation instructions.

PVC pipe is intended to be installed in systems that have been analyzed to determine the appropriate pipe pressure class in accordance with ANSI/AWWA C900, "Polyvinyl Chloride (PVC) Pressure Pipe and Fabricated Fittings, 4 In. Through 12 In. (100 mm Through 300 mm), for Water Transmission and Distribution," which includes consideration of the maximum static pressure, recurring pressure and occasional pressure of the system.

PRODUCT IDENTITY

The following product identity appears on the product:

PVC Pipe for Underground Water Mains

RELATED SERVICES

Polyvinyl chloride pipe certified to NSF/ANSI 61, "Drinking Water System Components - Health Effects," have been investigated for contact with drinking (potable) water and is covered under Drinking Water System Components ([FDNP](#)).

Polyvinyl chloride pipe certified to NSF/ANSI 372, "Drinking Water System Components - Lead Content," have been investigated for lead (Pb) content and is covered under Lead Content Verification of Products in Contact with Potable Water ([QNVB](#)).

ADDITIONAL INFORMATION

For additional information, see Pipe ([HEFR](#)), Fire Main Equipment ([HAMV](#)) and Fire Protection Equipment ([AAFP](#)).

REQUIREMENTS

The basic standard used to investigate products in this category is [UL 1285](#), "Pipe and Couplings, Polyvinyl Chloride (PVC), and Oriented Polyvinyl Chloride (PVCO) for Underground Fire Service."

UL MARK

The Certification Mark of UL on the product is the only method provided by UL to identify products manufactured under its Certification and Follow-Up Service. The [Certification Mark](#) for these products includes the UL symbol, the words "CERTIFIED" and "SAFETY," the geographic identifier(s), and a file number.

Alternate UL Mark

The Listing Mark of UL on the product is the only method provided by UL to identify products manufactured under its Listing and Follow-Up Service. The Listing Mark for these products includes the UL symbol (as illustrated in the Introduction of this Directory) together with the word "LISTED," a control number, and the product name "PVC Pipe for Underground Water Mains."

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Last Updated on 2013-08-15

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