



## ASTM F679/IB Gasketed Integral Bell PVC Gravity Sewer Pipe Certification

To Whom It May Concern:

ASTM F679 Gasketed Integral Bell PVC Gravity Sewer Pipe (sizes 18" through 36", PS46 and PS115), provided by NAPCO, is manufactured in accordance with **ASTM F679**. The PVC material conforms to cell classification 12454 or 12364 as defined by **ASTM D1784**. The standard pipe laying length is 14 and 20 feet. Pipe supplied for gravity sewer applications is green in color.

Gasketed Integral Bell pipe products meet the requirements of **ASTM D3212**. Unless otherwise specified, all products are supplied with styrene-butadiene rubber (SBR) gaskets that comply with **ASTM F477**.

These products provide a minimum pipe stiffness of 46 psi or 115 psi as defined by **ASTM D2412**.

Certifications are based on the applicable edition of the referenced standard in effect on the date of manufacture. If we may be of further assistance, please contact Technical Services at [technical@napcopipe.com](mailto:technical@napcopipe.com).

Sincerely,

**NAPCO**

### Reference Standards:

- **ASTM D1784** *Standard Specification for Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds*
- **ASTM D2412** *Standard Test Method for Determination of External Loading Characteristics of Plastic Pipe by Parallel-Plate Loading.*
- **ASTM D3212** *Standard Specification for Joints for Drain and Sewer Plastic Pipes Using Flexible Elastomeric Seals*
- **ASTM F477** *Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe*
- **ASTM F679** *Standard Specification for Poly(Vinyl Chloride) (PVC) Large-Diameter Plastic Gravity Sewer Pipe and Fittings*